Dart Aerospace Ltd. Wednesday, 4/4/2007 9:03:40 AM User: Kim Johnston **Process Sheet** : GUSSET : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 31609C : 10843 **Estimate Number** P.O. Number :N/A **Part Number** : D22495 S.O. No. : N/A : 4/4/2007 : D2249 REV. E **Drawing Number** This Issue : N/A : NC Prsht Rev. Project Number : NA First Issue : SMALL /MED FAB **Drawing Revision** : 31485C Material Previous Run : 4/11/2007 20 Um: **Due Date** Qty: Written By Checked & Approved By : Est: D 05.02.04 Added Step 9 KJ/RF Comment **Additional Product** Job Number: Machine Or Operation: Description: Seq. #: M304S16GA 304/316 .063 Sheet Comment: Qty.: 0.0243 sf(s)/Unit Total: 0.4860 sf(s)304/316 .063 Sheet Material: AISI 304/316 SS 0.063" thick (M304S16GA) 2.0 SHEAR Comment: SHEAR Cut blank: 1.000" x 1.600" 3.0 SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr any rough edges 4.0 QC5 INSPECT WORK TO CURRENT STEP

PACKAGING RESOURCE #1

25

Each

Page 1

Comment: INSPECT WORK TO CURRENT STEP

PACKAGING 1

Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGE	S	· · · · · · · · · · · · · · · · · · ·				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	•	PAR #: Fault Category:	NCR: Yes	No DQA	.: D	_ Date: ₫	104/27	

QA: N/C Closed: ____ Date: ____

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		Description of NC	Corrective Action Section B			Verification	A	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector

NOTE: Date & initial all entries

Date:

Wednesday, 4/4/2007 9:03:40 AM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 31609C

Part Number: D22495

Job Number:



Seq. #:

Machine Or Operation:

Description:

QC21

FINAL INSPECTION/W/O RELEASE







Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U A-01-24

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES						
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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NOTE: Date & initial all entries

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D2249-041 ASSEMBLY

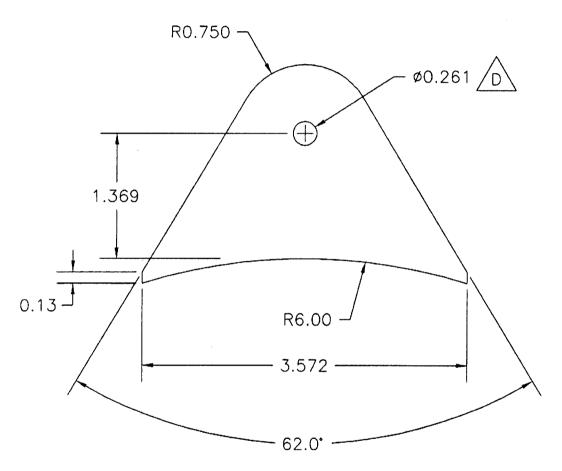
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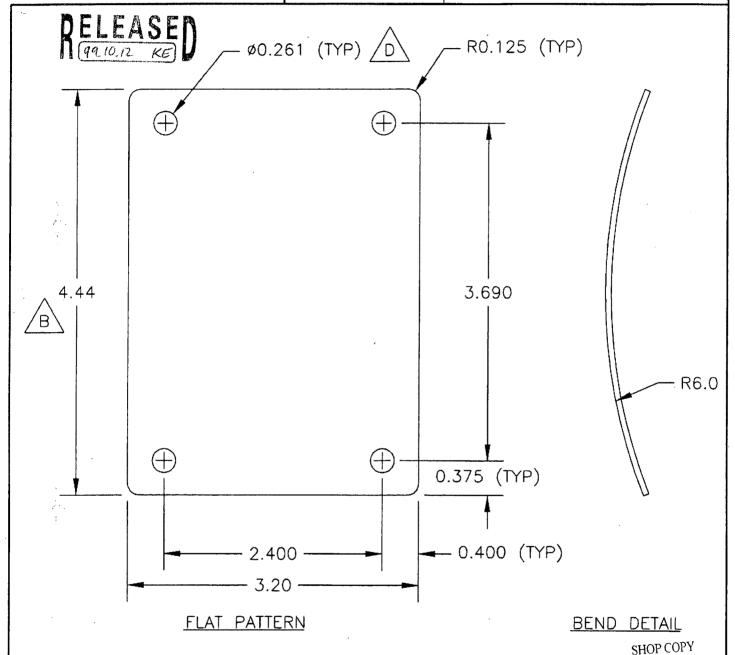
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D2249-3 BASE PLATE

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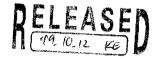
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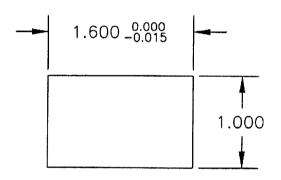
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